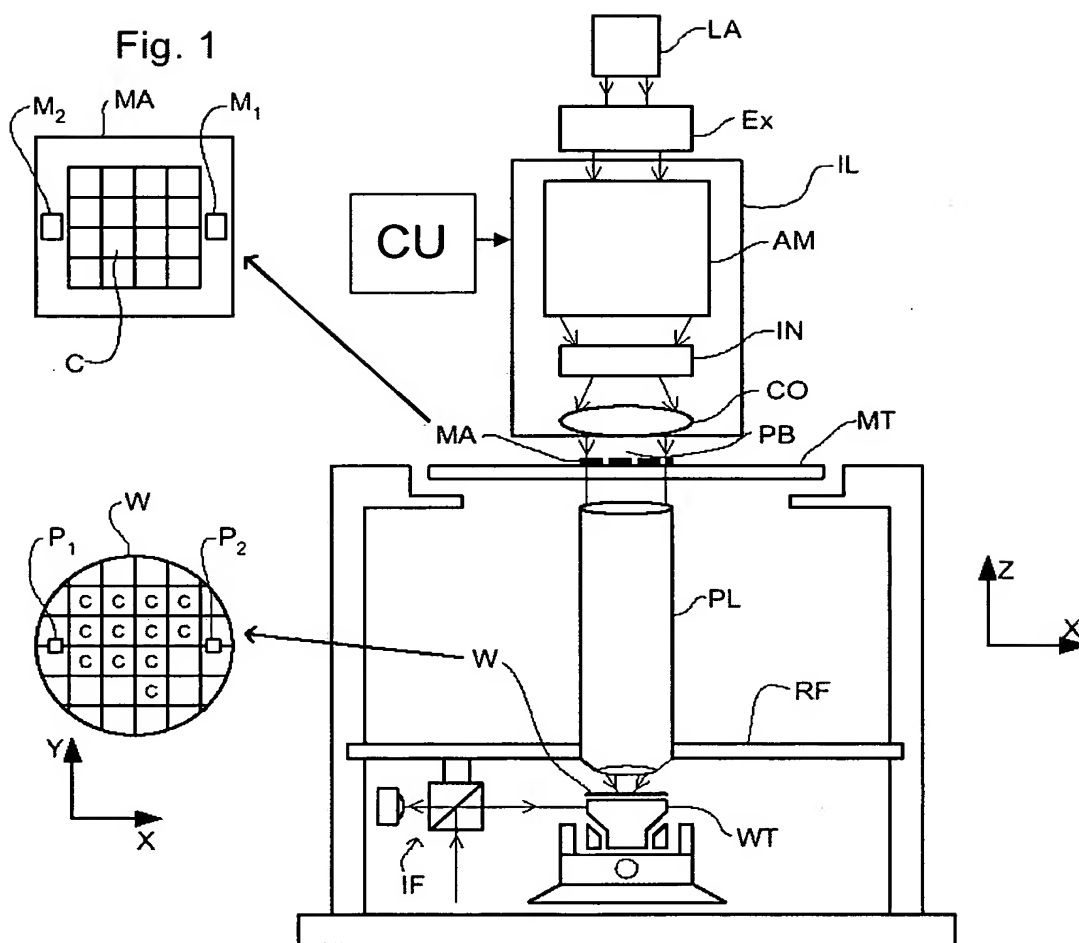


Fig. 1



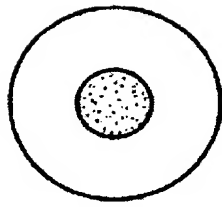


FIG. 2

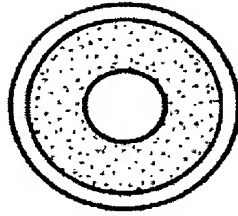


FIG. 3

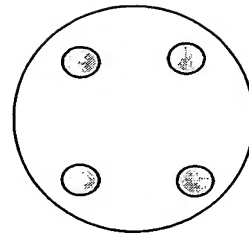


FIG. 4

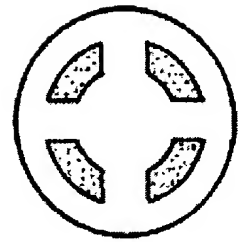


FIG. 5

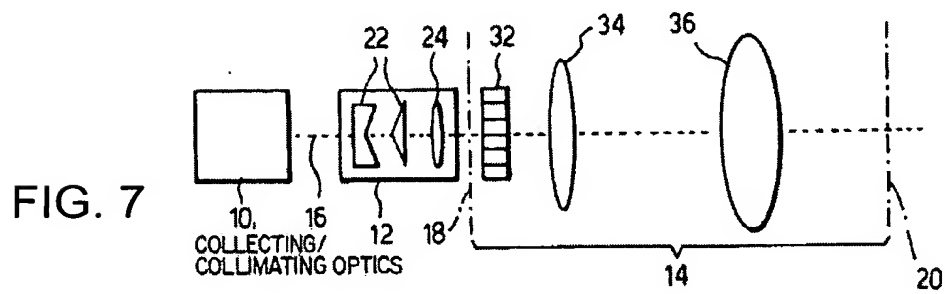
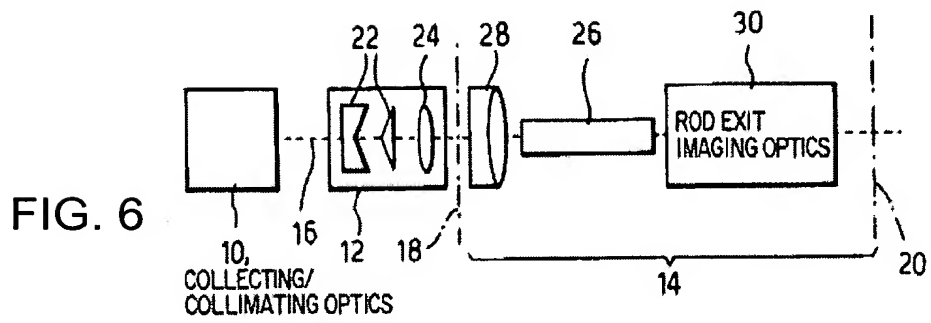


FIG. 8

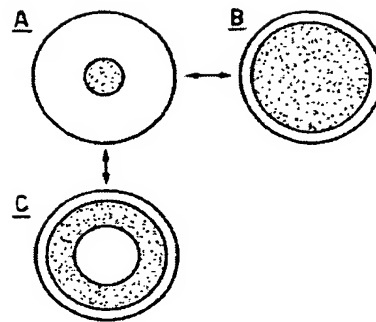
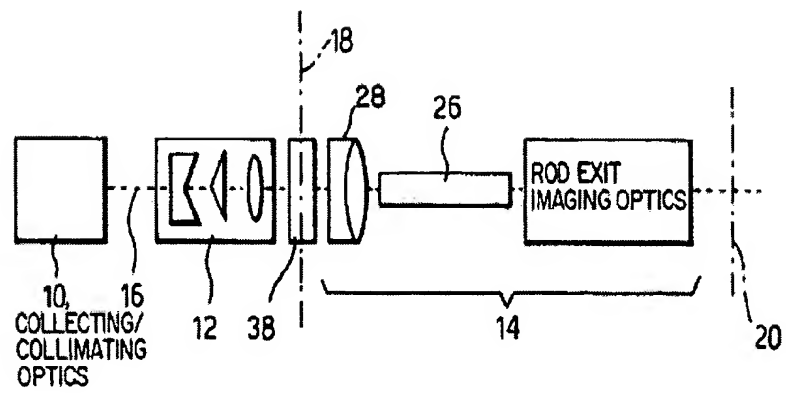


FIG. 9



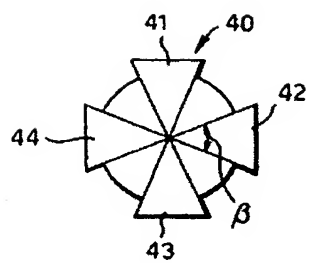


FIG. 10a

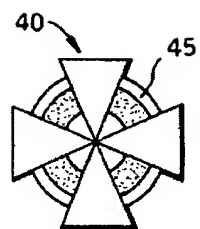


FIG. 10b

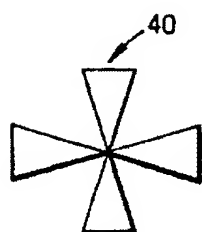


FIG. 11

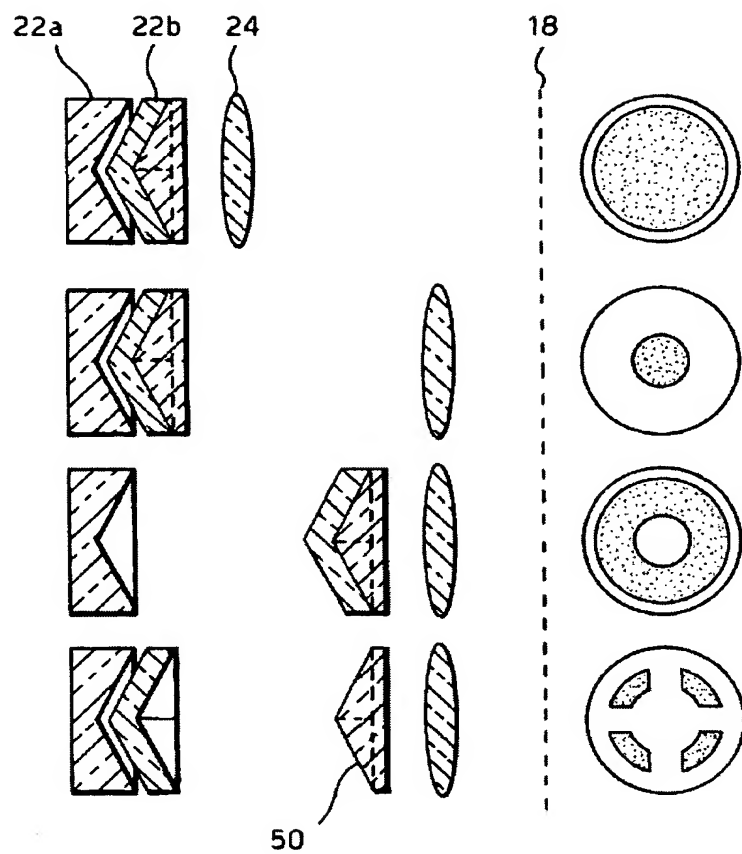


FIG. 12

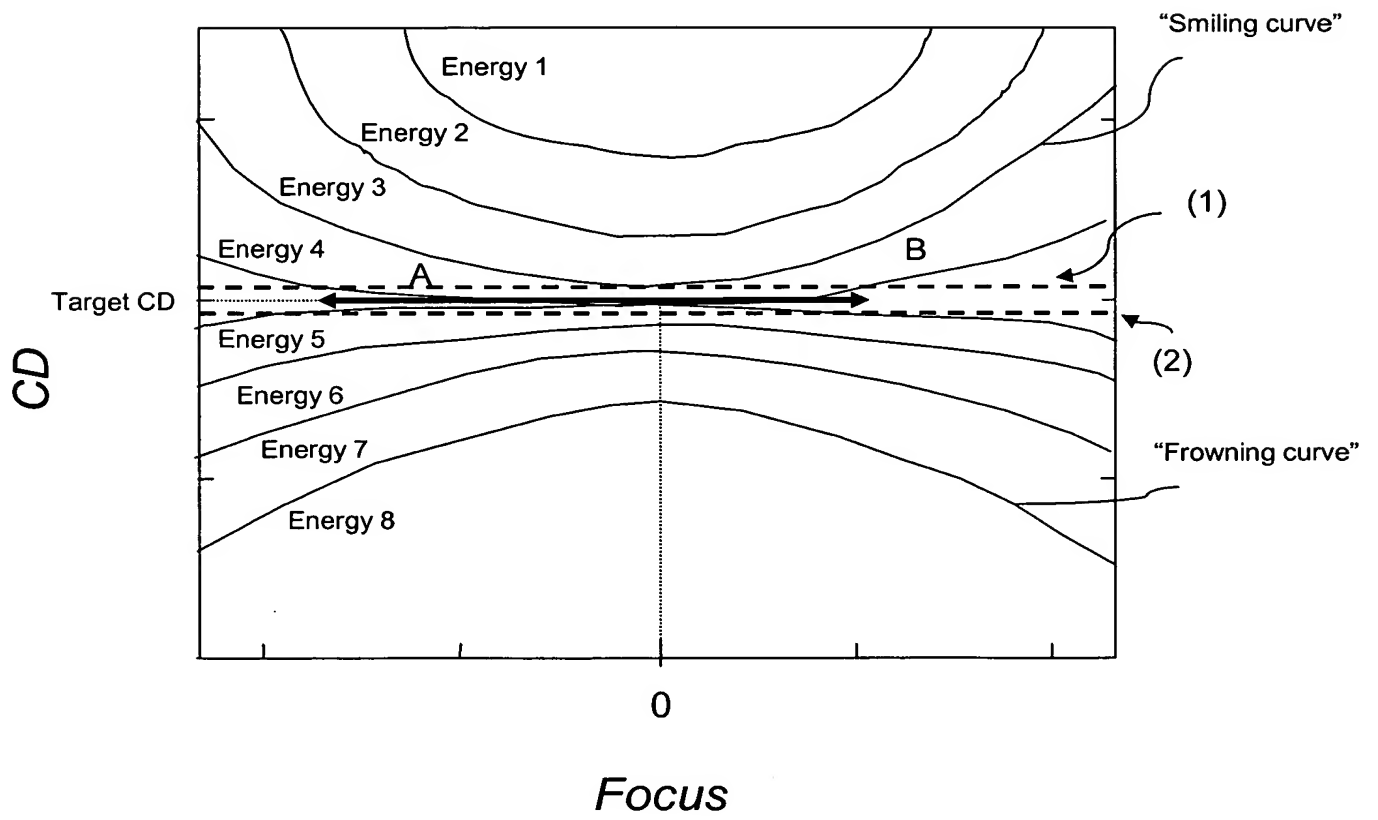


FIG. 13

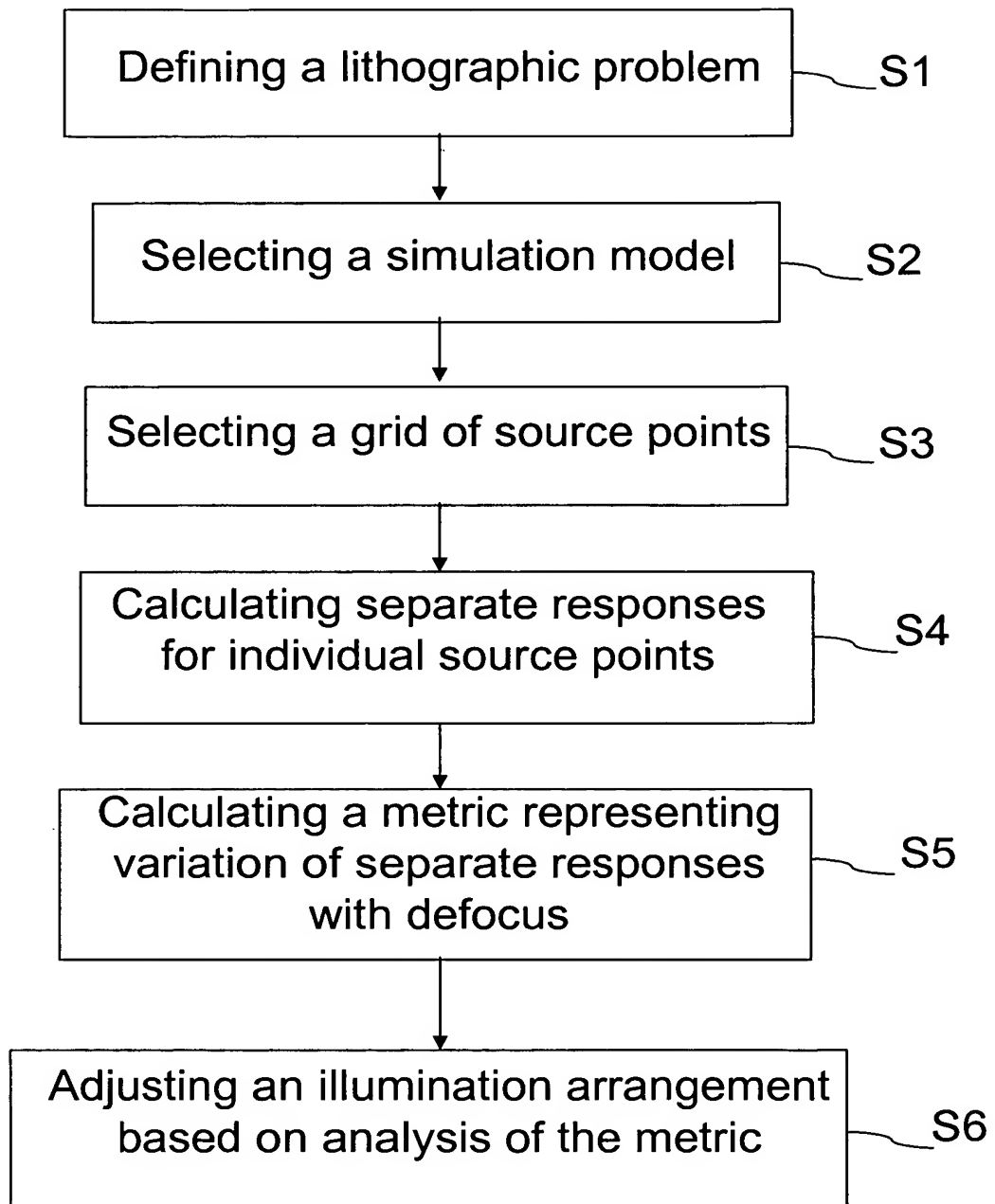


FIG. 14

resist calculation $CD(BF+0.2)-CD(BF)$

FIG. 15a

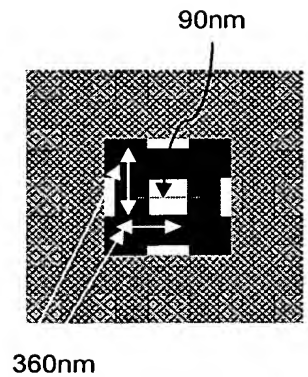
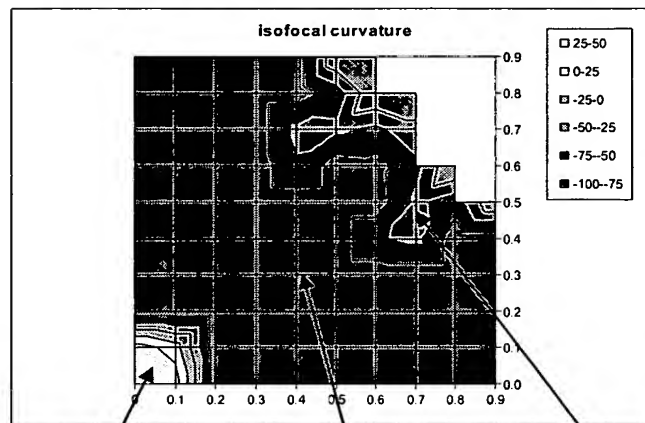


FIG. 15c

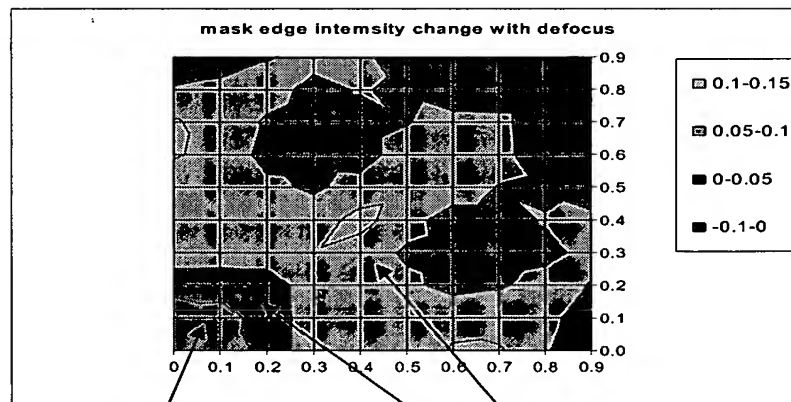
Area where
Bossung
"smiles"
 $CD(=0.2) > C$
 $D(f=0)$

Area where
Bossung
"frowns" severely
hole closed at
0.2u defocus

Area where
Bossung
"frowns"
less
severely

Aerial image calculation $\text{thresh}(BF) - \text{thresh}(BF+0.2)$

FIG. 15b

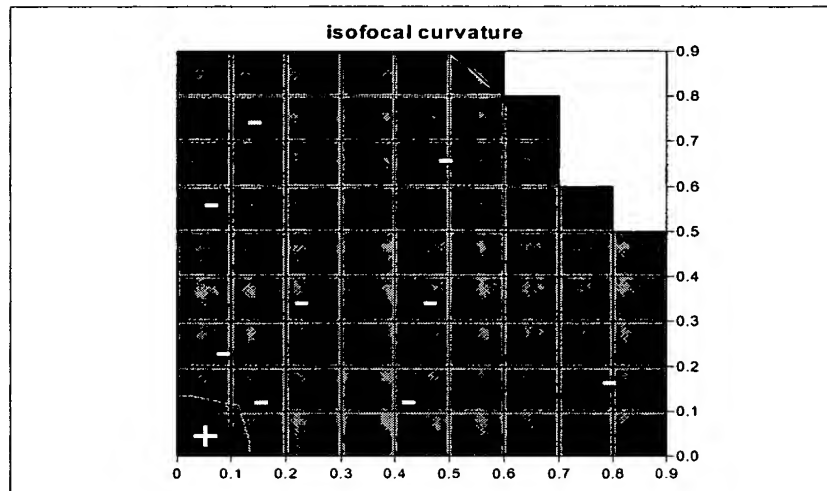


Area where
image CD is
larger in
defocus

Area where
image CD is
smaller in
defocus

resist calculation $CD(BF+0.2)-CD(BF)$

FIG. 16a



Aerial image calculation $\text{thresh}(BF)-\text{thresh}(BF+0.2)$

FIG. 16b

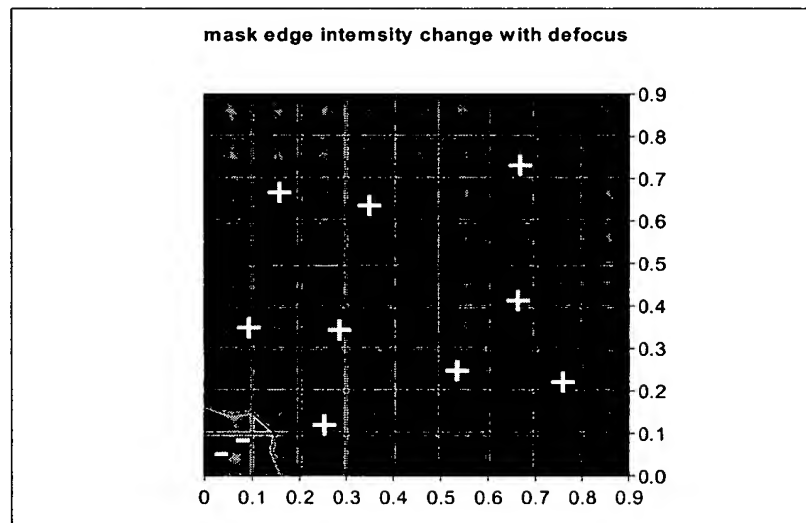
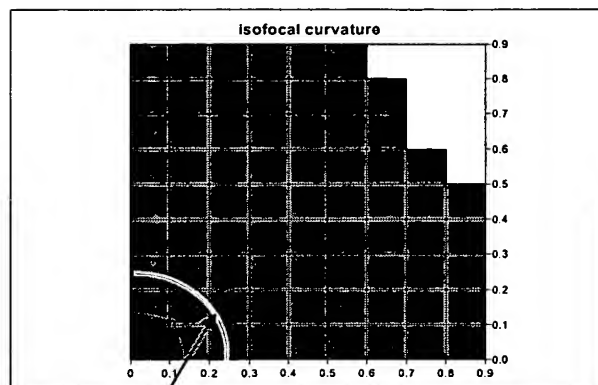


FIG. 17



$\sigma=0.25$ combines areas of + and - isofocal curvature

At $\sigma=0.25$, process is approximately isofocal. DOF is good but dose latitude is low.

FIG. 18

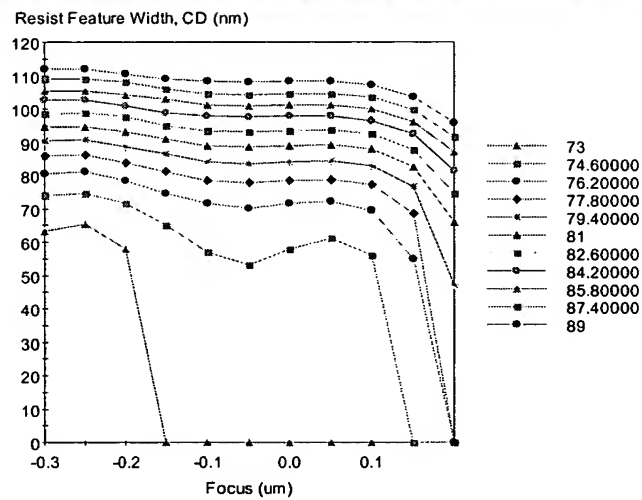
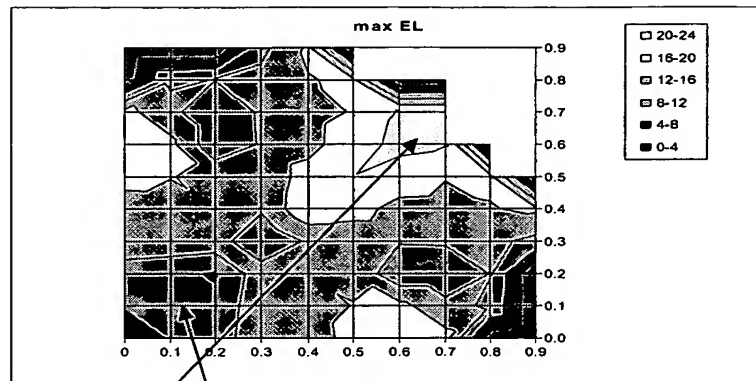


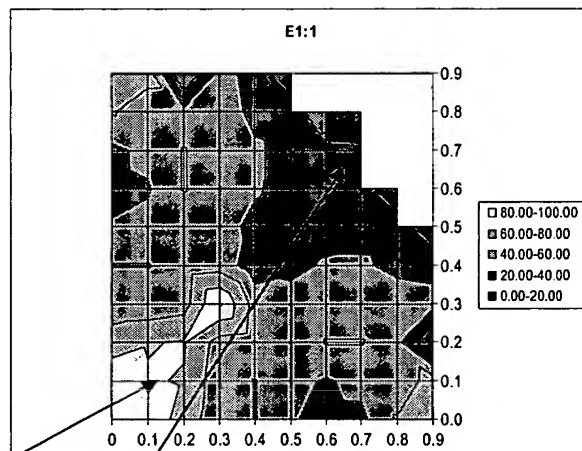
FIG. 19a



Low σ area provides poor EL and also requires high dose to print (weak aerial image)

Desirable area for high EL is wide quasar

FIG. 19b



Low σ area provides poor EL and also requires high dose to print (weak aerial image)

Wide quasar also provides low E1:1 (strong aerial image)

$$\text{Illuminator} = \sigma(0.1 \text{ conv}) + (0.92/0.88Q5^\circ)$$

FIG. 20

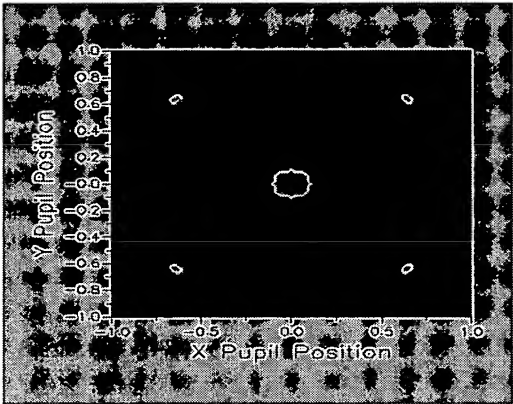


FIG. 21

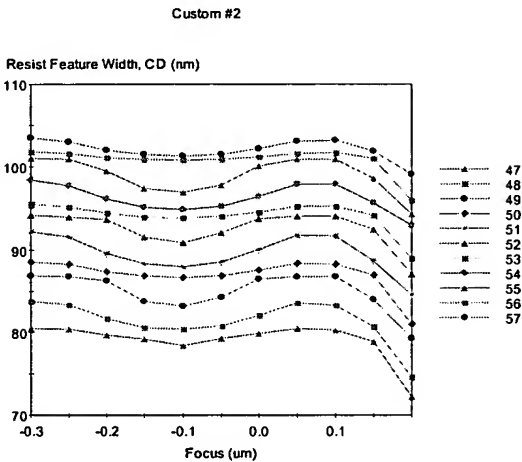
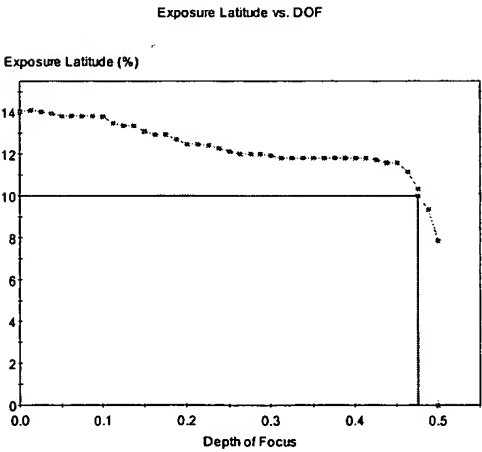


FIG. 22



optimization method	illumination	max EL	max DOF	DOF @ 10% EL	DOF @ 5% EL
standard	0.95/0.70Q30*	18%	0.3	0.18	0.24
simple isofocal compensation	0.25 conv	8%	>0.55	0	0.29
high EL isofocal compensation	0.92/0.88Q5*+0.1conv	16%	>0.65	0.57	0.63

FIG. 23

Large improvement in process window may be possible by appropriate use of illuminator to compensate isofocal curvature

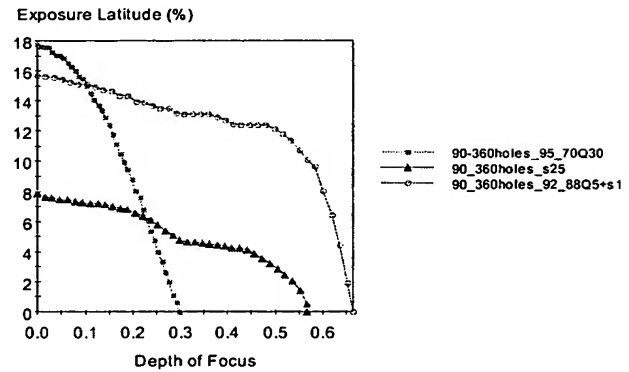


FIG. 24a

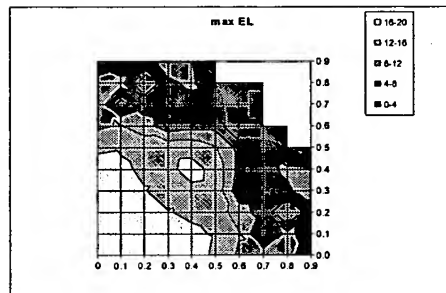


FIG. 24b

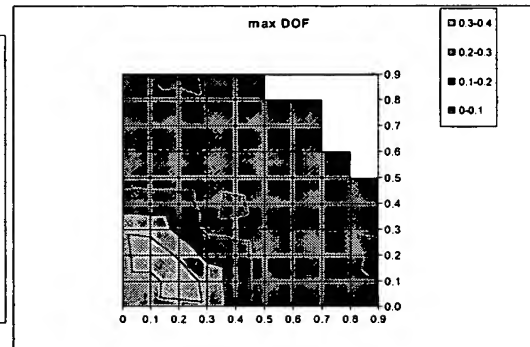


FIG. 24d

FIG. 24c

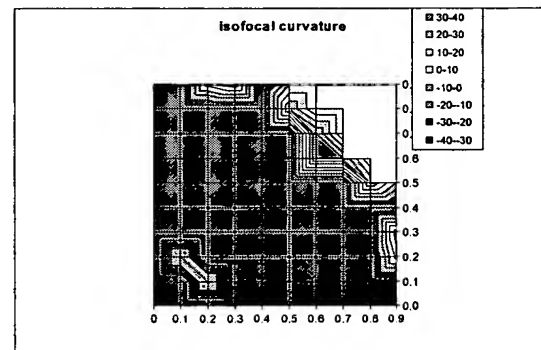
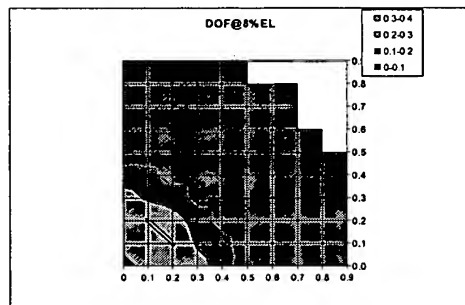


FIG. 25a

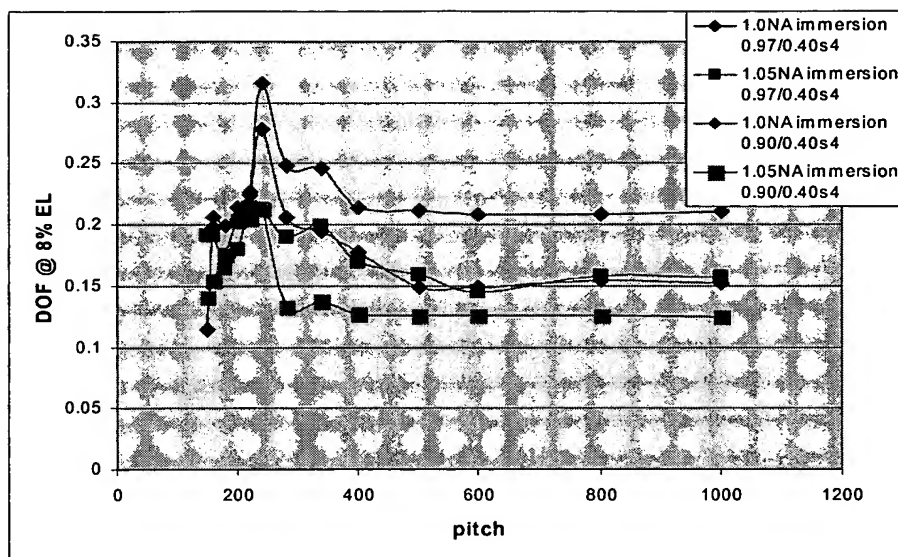
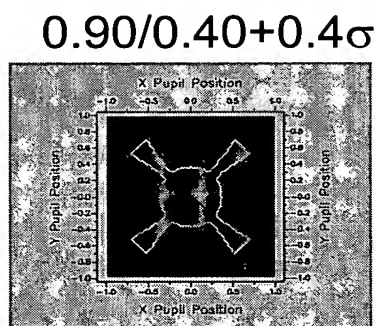


FIG. 25b



0.97/0.40+0.4 σ

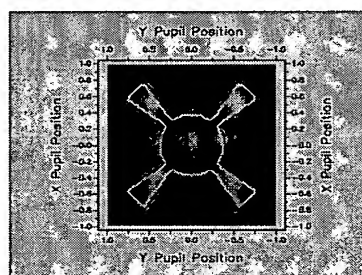


FIG. 25c